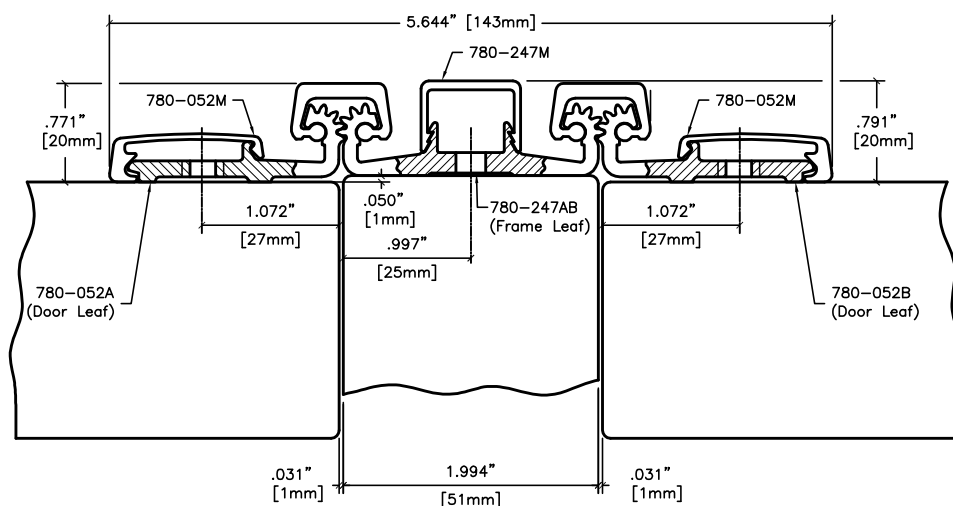


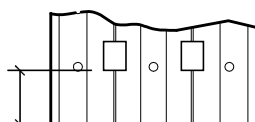


1/4-20
Sex Bolt
(16 places)

64 bearings
spaced evenly
@ 2.563"
center to center

-OPTIONAL:
#12 Pan Head
Drill-kwik Screws

	Metric (mm)	Decimal (in.)
A	2108.0 ± 0.80	82.992 ± 0.030
B	38.0 ± 0.025	1.496 ± 0.010
C	63.5 ± 0.020	2.500 ± 0.008
D	82.6 ± 0.020	3.250 ± 0.008
E	101.6 ± 0.020	4.000 ± 0.008
F	117.5 ± 0.020	4.625 ± 0.008
G	130.2 ± 0.020	5.125 ± 0.008
M	123.7 ± 0.020	4.871 ± 0.008
N	85.7 ± 0.020	3.375 ± 0.008
O	263.5 ± 0.020	10.375 ± 0.008
P	387.4 ± 0.020	15.250 ± 0.008
R	38.1 ± 0.020	1.500 ± 0.008
S	108.0 ± 0.020	4.250 ± 0.008



1.402"
[35.6mm] Ref.

End of hinge to first bearing, both ends.

 HAGER COMPANIES	HAGER COMPANIES		
	HIGHWAY 78 WEST P.O. BOX 3368 OXFORD, ALABAMA 36203		
780-257 83" HD			
DATE	9-1-00	REV.	01-15-02
DR.	KBJ		SCALE
FILENAME		z:\roton\template\standard\780-257.dwg	
DRAWING NO.		780257083HD	